Tele: 23793509

Policy Letter No 34/2012

Directorate General Married Accommodation Project (DG MAP) Engineer-in-Chief's Branch, Integrated HQ of MoD (Army) Kashmir House, Rajaji Marg, DHQ PO, New Delhi-110011

21379/Spec Ph-III/P&S/34/MAP

03 Aug 2012

(All PMs & DEPMCs)

SPECIFICATIONS: GAUZED SHUTTER

1. Refer this Headquarters letter No 21378/Vendor PH-III/P&S/03/MAP dt 29 Jun 2012.

2. Given in the succeeding sub paragraphs are the specifications for Gauzed Shutter for the future projects of MAP Phase-II & Phase-III:-

(a) Wire gauzed shutter shall be made out of tubular steel section of size 80mmx35mm and 1.6mm thick pressed steel sheet unless otherwise shown on drawing. The frame for shutter shall be of pressed steel as shown on drawing. MS section shall be confirming to the relevant IS code as mentioned in MES Schedule Part-I (2009) The shutter and frame shall be painted with two coats of synthetic enamel paint over a coat of red oxide primer including preparation of surfaces. The wire gauzed shutter shall be provided with 10mm square bar grill complete all as specified and shown on drawing. The shutter shall also be provided with fly proof wire mesh as specified below. The shutters shall be factory made.

(b) <u>Flyproof Wire Mesh</u>: The flyproof wire mesh should be of galvanised mild steel wire hot dipped having 0.63 mm nominal dia and 1.4mm average width of aperture. For coastal areas, flyproof wire mesh shall be of stainless steel wire having 0.50mm nominal dia and 1.18mm average width of aperture. The wire gauze shall be fixed to shutters with MS flat of size 15mmx3mm & chromium plates screws.

Internal

Team 'A'	-	for necessary action please
Team 'B'	-	-do-
Contract Section Team 'A'	-	-do-
Contract Section Team 'B'	-	-do-
Arch Section	-	-do-