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Policy Letter No 05/2012

Directorate General Married Accommodation Project (DG MAP) Engineer-in-Chief's Branch, Integrated HQ of MoD (Army) Kashmir House, Rajaji Marg, DHQ PO, New Delhi-110011

21379/Spec Ph-III/P&S/	/MAP	Jul 2012
(All PMs & DEPMCs)	<del></del>	

## SPECIFICATIONS: PAINTING TO MILD STEEL SURFACES

- 1. Refer this Headquarters letter No 21378/Vendor PH-III/P&S/03/MAP dt 29 Jun 2012
- 2. Given in the succeeding sub paragraphs are the specifications for painting to mild steel surfaces for the future projects of MAP Phase-II & Phase-III:-
  - (a) Manual cleaning with with brushing and sand paper.
  - (b) Application of epoxy self priming mastic at 65-75 micron Dry Film Thickness (DFT) i.e. with Epiplus 556 or equivalent.
  - (c) Application of epoxy HB Micaceous Iron Oxide (MIO) of one coat at 50 micron DFT i.e. with epigard HB MIO or equivalent.
  - (d) Application of 2 coats of high gloss synthetic enamel i.e. with Higloss Enamel at 2 coats at 25-30 micron per coat.

(JS Sodhi) Lt Col SO 1 (P&S) for DG MAP

## Internal

Team 'A' - for necessary action please

Team 'B' - -do
Contract Section Team 'A' - -do
Contract Section Team 'B' - -do-

Arch Section - -do-